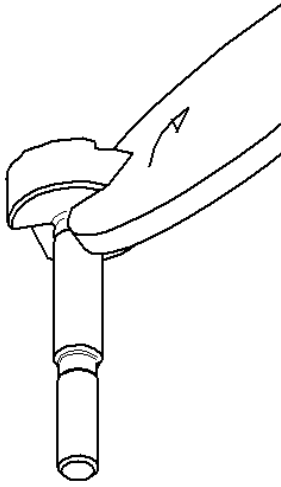
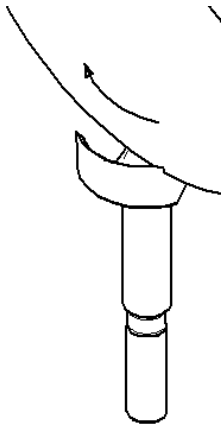


Regrinding of a Wave Cutter



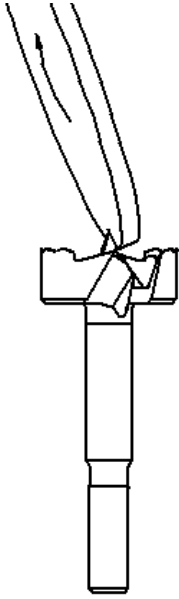
Grinding of the Cutting edge

To sharpen the Wave Cutter, it is necessary to grind the main cutting edge in the Chip canal with 30° .

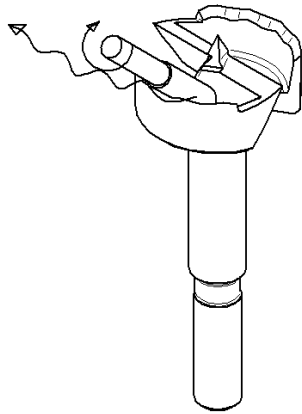


Grinding of the Spur

It is necessary, that the Spure stand about aprox. 0,2mm above the cutting edge.



Grinding of the Tip



If necessary the wavy Form has to be grinded with a Diamond Burr very smooth!